CERTIFICADO ◆ 인증서 ◆ CERTIFICATO ◆ 認証 ◆ CERTIFICATE ◆ 认证证书 ◆ ZERTIFIKAT

CERTIFICATO
CERTIFICATE

Qualità per la saldatura per fusione dei materiali metallici in accordo alla UNI EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials according to UNI EN ISO 3834-2:2021

Certificato No.: 523-800-2025 Rev.1

Certificate No.: 523-800-2025 Rev.1

Si certifica che

This is to certify that

PRO TECH S.r.l.

Sede Legale: VIA DEL FIUMICELLO 7 I-80142 NAPOLI (NA)

Sede Operativa: VIA SPAGNUOLO 14 I-80020 FRATTAMINORE (NA)

è conforme ai requisiti della norma

has been found compliant with the requirements of

UNI EN ISO 3834-2:2021

per il seguente campo di applicazione:

for the following scope of approval:

Produzione e posa in opera di carpenteria metallica strutturale

Production and installation of structural metallic carpentry

Campo di validità / *Validity range:* ***Vedi Allegato / See Annex***

Data emissione / *Issue date:* **10/04/2026**
Data 1° emissione / *First issue date*: **19/05/2025**
Data scadenza / *Expiry date:* **18/05/2028**
Auditor / *Auditor:* **Antonio De Falco**
Coordinatore di Saldatura / *Welding Coordinator:*
Ing. Mastroberardino Antonio
Livello di qualifica / *Qualification Level:* **Comprehensive**
Coordinatore di Saldatura / *Welding Coordinator:* **Ing. Grillo Michela**
Livello di qualifica / *Qualification Level:* **Specific**
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Per l'Organismo di Certificazione
For the Certification Body
TÜV Italia S.r.l.

PRODUCT CERTIFICATION ACCREDIA
00077

TÜV Italia Srl Industrie Service TÜV SÜD Italia

Alberto Carelli
Industry Service – Real Estate & Infrastructure Managing Director

La validità del presente certificato è subordinata a sorveglianza periodica a 12 mesi e al riesame completo del sistema di gestione aziendale con periodicità triennale
The validity of the present certificate depends on the annual surveillance every 12 months and on the complete review of company's management system after three-years

PSQW-01_M017_r10_del 28/02/2025

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Allegato al certificato n° 523-800-2025 Rev.1

Annex to certificate n° 523-800-2025 Rev.1

Campo di validità / *Validity range:*

Processi in accordo alla EN ISO 4063 / *Processes according to EN ISO 4063*	**Materiali in accordo alla CEN ISO/TR 15608 /** *Materials according to CEN ISO/TR 15608*	**Spessori (mm) /** *Thicknesses (mm)*	**Diametri (mm) /** *Diameters (mm)*	**Note /** *Remarks*
783	1.4		22	STUD WELDING
783	1.4		13	STUD WELDING
135	1.4	BW: 10 ÷ 40 FW: 3 ÷ 40	>150 rotated PA position; >500 fixed PA position	BW – ss mb
135	1.4	FW: ≥5	>500 fixed PB position	FW – sl a: 4,3÷8,5
135	1.4	FW: ≥5	>500 fixed PB position	FW – ml
135	1.2	FW: ≥5	>500 fixed PB position	FW – ml
135	1.2	FW: ≥5	>500 fixed PB position	FW – sl a: 4,0÷8,1
135	1.2	BW: 3 ÷ 20 FW: 3 ÷ 20	>150 rotated PA position; >500 fixed PA position	BW – ss nb
136	1.4	BW: 7,5 ÷ 30 FW: 3 ÷ 30	>150 rotated PC/PF position; >500 fixed PC/PF position	BW – PF ss nb
135	1.2	FW: t1: 3÷32 t2: ≥5	≥ 44,45	FW – sl a: 3,7÷7,3
135	1.2	BW: 15 ÷ 60 FW: ≥5	>150 rotated PA position; >500 fixed PA position	BW – bs
121	1.4	FW: ≥5	>500 fixed position	FW – ml
135	1.2	BW: 17,5÷70 FW: ≥5	>150 rotated PA position; >500 fixed PA position	BW – ss mb
135	1.2	BW: 20 ÷ 80 FW: ≥5	>150 rotated PA position; >500 fixed PA position	BW – ss mb
136	1.4	FW: ≥5	>500 fixed position	FW – PD ml
121	1.4	BW: 8 ÷ 17,6 FW: 3 ÷ 32	>150 rotated PA position; >500 fixed PA position.	BW - bs
136	1.4	BW: 20 ÷ 80 FW: ≥5	>150 rotated PA position; >500 fixed PA position.	BW – bs
136	1.4	BW: 20 ÷ 80 FW: ≥5	>150 rotated PA/PF position; >500 other position.	BW – PF PE ss nb
136	1.4	BW: 30 ÷120 FW: ≥5	>150 rotated PA position; >500 fixed PA position.	BW - bs
138	1.2	BW: 10 ÷ 40 FW: 3 ÷ 40	>150 rotated PA position; >500 fixed PA position.	BW – ss nb
138	1.2	FW: ≥5	>500 fixed position	FW – sl a: 4,66÷9,33
138	1.2	FW: ≥5	>500 fixed position	FW – ml
121	1.2	FW: ≥5	>500 fixed position	FW – sl a: 3,89÷7,78
121	1.2	FW: ≥5	>500 fixed position	FW – ml